

# QAxis Operator Cheat Sheet

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## START-UP

Launch QAxis → PLC Connect (Green = Healthy) → Enable Go (enter password)

## LOAD SHOW

Default location: C:\QAxis\Shows

## RUNNING CUES

F1 Go | F2 Stop | F3 Next | F4 Previous | F5 Pause

## SPEED CONTROL

Master Speed slider or F6/F7

Pink speed = automatic reduction

## GROUP CONTROL

6 groups with independent speed and control

## SINGLE AXIS CONTROL

Control one axis independently without editing cues

## MANUAL CONTROL

Forward / Reverse + speed slider

Stops automatically at limits

## STATUS GUIDE

Grey = OK | Green = Moving | Yellow = At Position

Red = Fault | Blue = Disabled

## PLC STATUS

Green = Healthy | Flashing = Battery low | Red = No comms

## EDIT MODE

Enable Edit → Enter cue → Record → Save

## RESET POSITIONS

Use Reset Cue Page

## OSC / EXTERNAL CONTROL

External systems can trigger cues

## SHOW LOG

Records actions and errors

## EMERGENCY

E-Stop stops all movement immediately

## TROUBLESHOOTING

No movement? Check PLC, Go enabled, axis enabled

